

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
020D.42065ZN	L.20/001228/42 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X6,5		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,84	8,20	7,90-8,06	10	0
HEAD THICKENSS	2,75	3,05	2,91-2,92	10	0
RECESS DIAMETER	4,60		4,54-4,64	10	0
RECESS DEPTH #2	1,80-2,46		2,11-2,15	10	0
FIRST FULL THREAD UNDER HEAD	MAX 1,40		1,10-1,25	10	0
MAJOR DIAMETER	4,04	4,22	4,11-4,16	10	0
MINOR DIAMETER	2,95	3,10	2,95-2,98	10	0
THREAD ANGLE	60°		59°-60°	10	0
PITCH	1,41		1,42-1,43	10	0
POINT DIAMETER	2,69	2,84	2,77-2,84	10	0
POINT LENGTH	2,80 MAX		2,61-2,21	10	0
THREAD LENGTH	FULL THREAD		OK	10	0
TOT LENGHT	5,70	7,30	5,91-5,91	10	0
TORSION	46 KGF-CM MIN		58-59	10	0
COATING THICKENESS	ZINC PLATED		OK	10	0
VISUAL	W/18 LOCKING SERRATION UNDER HEAD		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WY559	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	78	11	5	3	9	4	6	1	29	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50